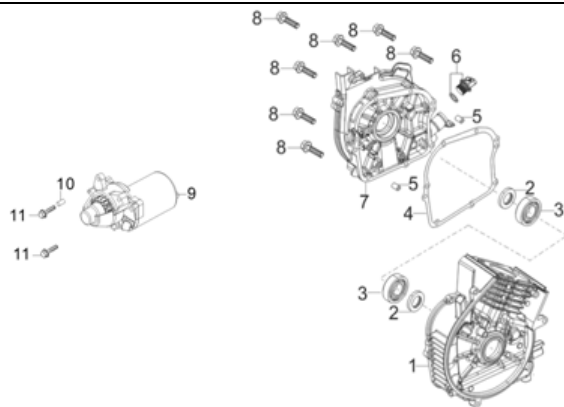


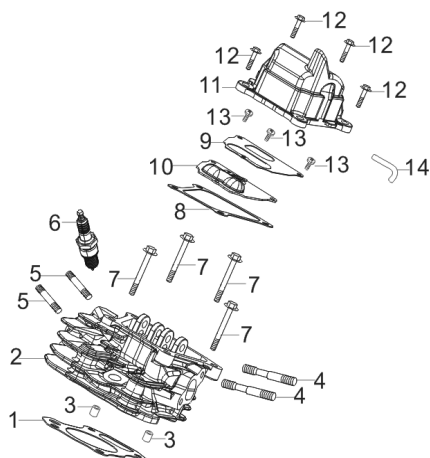
123 G2000i-RE

FIG.1 CRANKCASE./COVER SUBASSEMBLY, CRANKCASE (E01)



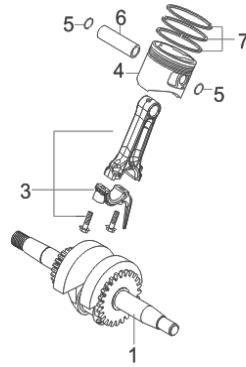
REF.NO.	PART NO	DESCRIPTION	Q'TY	
E01-1	11310-Z800210-0000	CRANKCASE SUBASSEMBLY.	1	
E01-2	90682-Z800110-00A0	SEAL, OIL	2	
E01-3	90547-0204-CL	BEARIN, DEEP GROOVE BALL	2	
E01-4	11001-Z800110-00A0	GASKET, CRANKCASE	1	
E01-5	90502-0812-00	PIN	2	
E01-6	15010-Z800131-Q500	DIPSTICK SUBASSEMBLY, OIL	1	
E01-7	11411-Z800210-00A0	COVER, CRANKCASE	1	
E01-8	90007-0620-A1	BOLT	7	
E01-9	09000-Z800210-0000	MOTOR, STARTING	1	
E01-10	90502-0810-00	PIN	1	
E01-11	90007-0625-A1	BOLT	2	

FIG.2 HEAD SUBASSEMBLY, CYLINDER / PLUG,SPARK (E03)



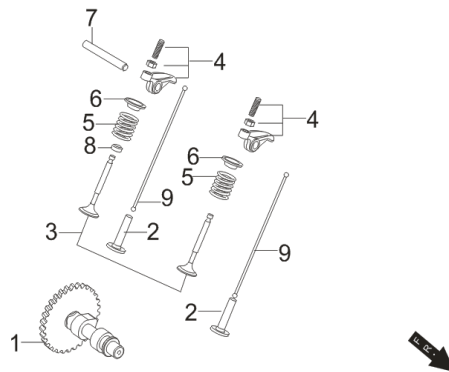
REF.NO.	PART NO	DESCRIPTION	Q'TY	
E03-1	12131-Z800110-0000	GASKET, CYLINDER HEAD	1	
E03-2	12140-Z800110-00A0	HEAD SUBASSEMBLY, CYLINDER	1	
E03-3	90502-0812-00	PIN	2	
E03-4	90204-Z800110-00A0	BOLT	2	
E03-5	90204-Z800210-00A0	BOLT	2	
E03-6	30010-Z350210-00A0	PLUG, SPARK	1	
E03-7	12003-Z800110-0000	BOLT, CYLINDER HEAD	4	
E03-8	12004-Z800120-0000	GASKET, CYLINDER HEAD COVER	1	
E03-9	11320-Z800110-00A0	PIECE, BREATH	1	
E03-10	11332-Z800110-00A0	GASKET, BREATH GROOVE	1	
E03-11	12410-Z800110-00A0	COVER SUBASSEMBLY, CYLINDER HEAD	1	
E03-12	90007-0616-A1	BOLT	4	
E03-13	90103-0308-51	SCREW	3	
E03-14	17004-Z800110-00A0	TUBE, BREATHER	1	

FIG.3 RING SET,OIL / ROD,CRANKSHAFT CONNETING (E04)

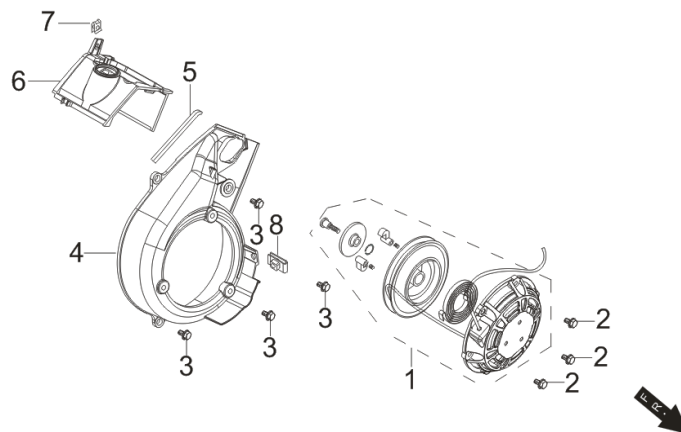


REF.NO.	PART NO	DESCRIPTION	Q'TY	
E04-1	13300-Z800110-00A0	CRANKSHAFT ASSY.	1	
E04-3	13010-Z800110-00A0	ROD, CONNECTING	1	
E04-4	13111-Z800110-00A0	PISTON	1	
E04-5	13122-Z800120-0000	CLIP, PISTON PIN	2	
E04-6	13121-Z800120-0000	PIN, PISTON	1	
E04-7	13200-Z800110-00A0	RING ASSY, PISTON	1	

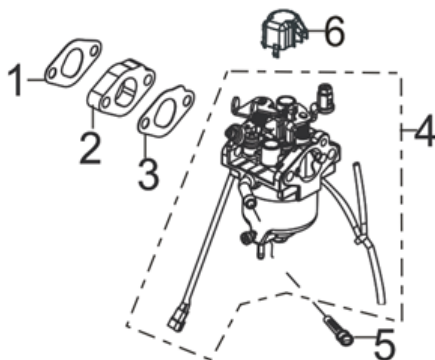
FIG.4 TRAIN,VALVE / CAMSHAFT SUBASSEMBLY (E06)



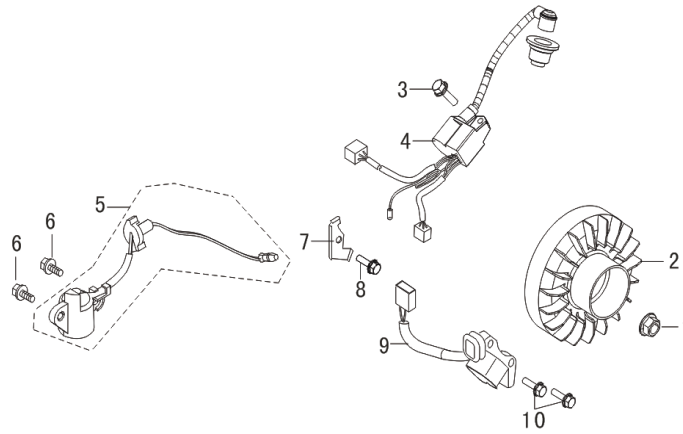
REF.NO.	PART NO	DESCRIPTION	Q'TY	
E06-1	14200-Z800110-00A0	CAMSHAFT ASSY.	1	
E06-2	14081-Z800110-00A0	TAPPET, VALVE	2	
E06-3	12110-Z800110-00A0	VALVES SET	1	
E06-4	14310-Z800110-0000	ROCKER SUBASSEMBLY, VALVE	2	
E06-5	12103-Z800110-00A0	SPRING, VALVE	2	
E06-6	12112-Z800110-00A0	SEAT, VALVE SPRING	2	
E06-7	14330-Z800110-00A0	SHAFT, VALVE ROCKER	1	
E06-8	12101-Z800110-00A0	GUIDE, SEAL	1	
E06-9	14070-Z800110-00A0	LIFTER, VALVE	2	

FIG.5 STARTER,RECOIL (E07)

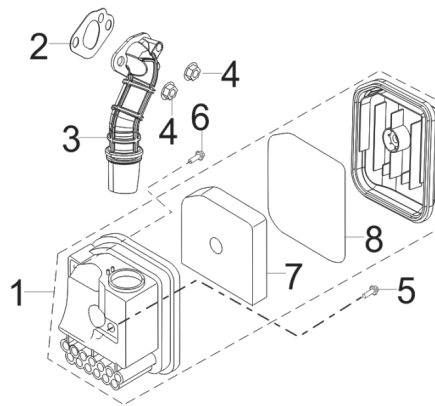
REF.NO.	PART NO	DESCRIPTION	Q'TY	
E07-1	28200-Z800110-Q200	STARTER ASSY, RECOIL	1	
E07-2	90001-0612-01	BOLT	3	
E07-3	90007-0616-A1	BOLT	4	
E07-4	28110-Z800210-Q200	SHROUD	1	
E07-5	19081-Z800110-00A0	STRIP, SHROUD SEAL	1	
E07-6	12014-Z800110-00A0		1	
E07-7	90804-Z800210-0000	LIMIT CARD	1	
E07-8	17199-Y2V0110-0000	NUT	1	

FIG.6 CARBURETOR ASSY. (E09)

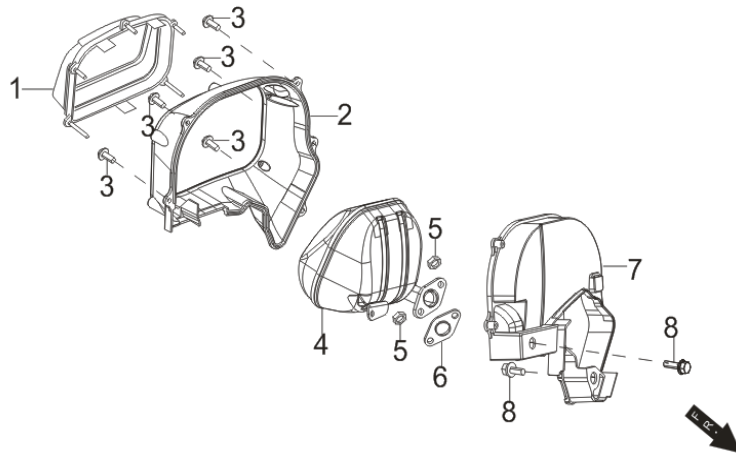
REF.NO.	PART NO	DESCRIPTION	Q'TY	
E09-1	16001-Z800110-0000	GASKET, CARBURETOR	1	
E09-2	16003-Z800110-00A0	PLATE, CARBURETOR INSULATOR	1	
E09-3	16002-Z800110-00A0	GASKET, CARBURETOR INSULATOR	1	
E09-4	16100-Z800410-00A0	CARBURETOR ASSY.	1	
E09-5	16652-Z800110-00A0	STRAINER, FUEL	1	
E09-6	14411-Y2V0110-0000	CAP	1	

FIG.7 FLYWHEEL / IMPELLER / STARTER PULLEY / IGNITION COIL (E10)

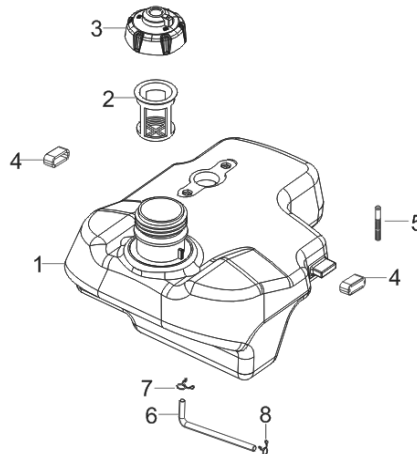
REF.NO.	PART NO	DESCRIPTION	Q'TY	
E10-1	13501-Z510110-0000	NUT, FLYWHEEL	1	
E10-2	13510-Z800210-0000	FLYWHEEL SUBASSEMBLY	1	
E10-3	90007-0620-A1	BOLT	1	
E10-4	30700-Z800210-0000	IGNITOR	1	
E10-5	37060-Z800110-00A0	SENSOR, ENGINE OIL	1	
E10-6	90007-0612-A1	BOLT	2	
E10-7	54066-Z800110-00A0	CLAMP	1	
E10-8	90007-0612-A1	BOLT	1	
E10-9	30400-Z800210-0000	COIL, IGNITION	1	
E10-10	90007-0620-A1	BOLT	2	

FIG.8 CLEANER, AIR (F01)

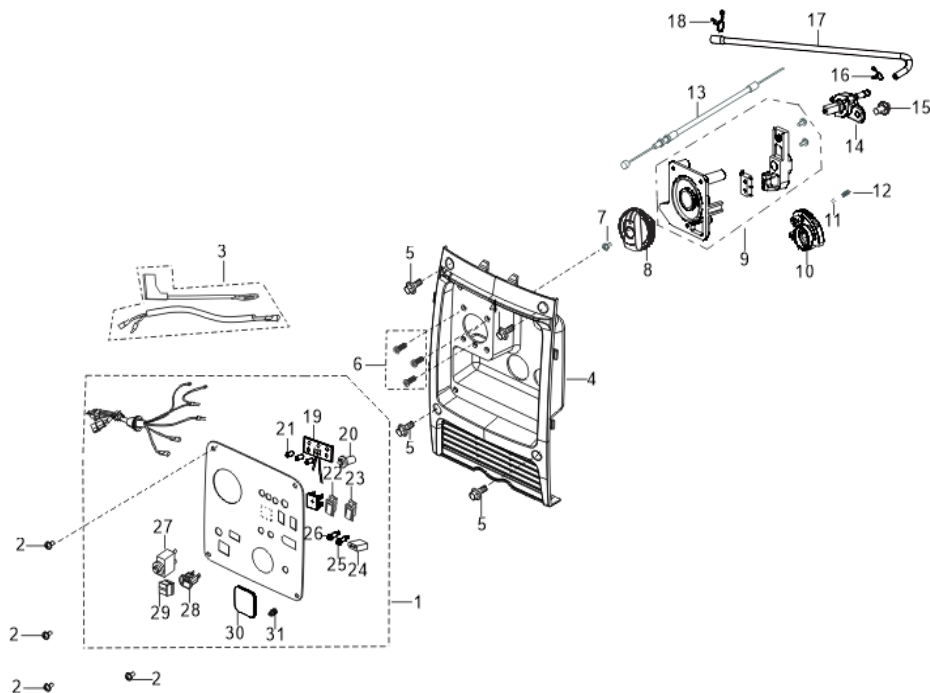
REF.NO.	PART NO	DESCRIPTION	Q'TY	
F01-1	17100-Z800110-00A0	CLEANER, AIR	1	
F01-2	17001-Z800110-00A0	GASKET, AIR CLEANER	1	
F01-3	17110-Z800110-00A0	DUCT, AIR CLEANER INTAKE	1	
F01-4	90305-0600-31	NUT	2	
F01-5	90007-0520-A1	BOLT	1	
F01-6	90007-0620-A1	BOLT	1	
F01-7	17151-Z800110-0000	ELEMENT, AIR CLEANER	1	
F01-8	90681-Z800110-0000	RING, SEAL	1	

FIG.9 MUFFLER ASSY. (F02)

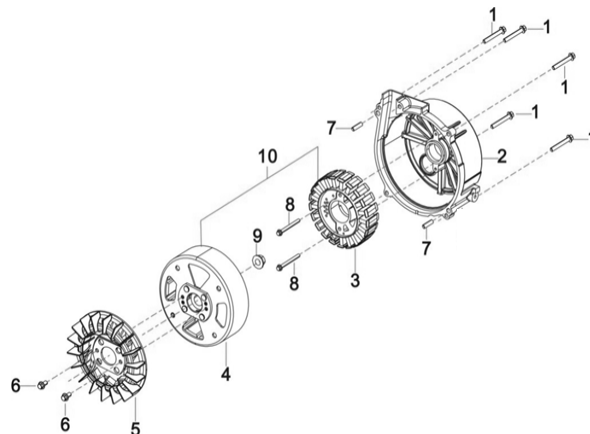
REF.NO.	PART NO	DESCRIPTION	Q'TY	
F02-1	18002-Z800110-0000	COVER, MUFFLER SIDE	1	
F02-2	18109-Z800110-0000	SHROUD, MUFFLER	1	
F02-3	90107-0516-01	SCREW	5	
F02-4	18100-Z800310-0000	MUFFLER ASSY.	1	
F02-5	90303-0600-31	NUT	2	
F02-6	18001-Z800110-00A0	GASKET, EXHAUST OUTLET	1	
F02-7	18013HZ800110-00A0	COVER, MUFFLER OUTER	1	
F02-8	90007-0616-A1	BOLT	2	

FIG.10 TANK, FUEL (F03)

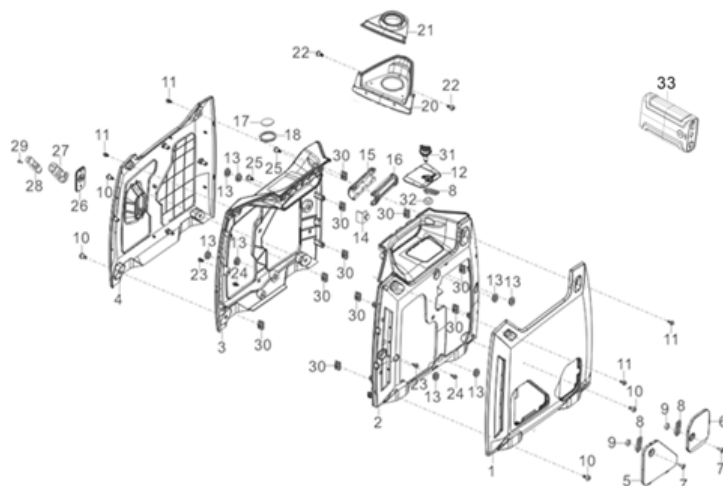
REF.NO.	PART NO	DESCRIPTION	Q'TY	
F03-1	16620-YB00210-Q200	TANK, FUEL	1	
F03-2	16652-Y5V0110-00A0	STRAINER, FUEL	1	
F03-3	16730-YB00110-Q200	COVER, FUEL TANK	1	
F03-4	90683-Y2V0110-0000	BUSH	2	
F03-5	16514-Y2V0110-0000	ELEMENT, STRAINER	1	
F03-6	90686-YB00210-00M0	TUBE, FUEL	1	
F03-7	90685-Y2V0110-0000	CLAMP	1	
F03-8	90685-Z030610-0400	CLAMP	1	

FIG.11 CONTROL PANEL (F05)


REF.NO.	PART NO	DESCRIPTION	Q'TY	
F05-1	35610-YDC0310-H300	PANEL SUBASSEMBLY, CONTROL	1	
F05-2	90134-YB00110-0000		4	
F05-3	35660-YB00120-0000	HARNESS, CONTROL PANEL WIRING	1	
F05-4	35680-YB00110-Q200	SEAT, PANEL	1	
F05-5	90208-YB00410-0000	BOLT	4	
F05-6	90129-0416-01	SCREW	3	
F05-7	90103-0416-51	SCREW	1	
F05-8	35643-Y2V0210-Q200	KNOB	1	
F05-9	35160-YB00110-0000	SWITCH SUBASSEMBLY	1	
F05-10	94111-Y2V0410-00A0	SWITCH SUBASSEMBLY	1	
F05-11	90543-0500-00	BALL, STEEL	1	
F05-12	16527-Y2V0210-0000	SPRING, STOPPER ADJUSTING	1	
F05-13	16080-Y2V0110-0000	HANDLE SUBASSEMBLY, CHOKE	1	
F05-14	16750-Y2V0141-0000	COCK ASSY, FUEL	1	
F05-15	90001-0612-01	BOLT	1	
F05-16	90685-Z020110-0000	CLAMP	1	
F05-17	90686-YB00310-00M0	TUBE, FUEL	1	
F05-18	90685-Z030610-0400	CLAMP	1	
F05-19	35620-YAY0110-0000	Indicator assy	1	
F05-20	35646-Y2V0110-0000	BUTTON, RESETTING	1	
F05-21	37099-Y2V0110-0000	Indicator seat	3	
F05-22	35160-Y0G0110-0000	SWITCH SUBASSEMBLY	1	
F05-23	35160-YBW0110-0000	SWITCH SUBASSEMBLY	1	
F05-24	35619-YDC0110-0000	SOCKET SUBASSEMBLY, D.C	1	
F05-25	35614-Y2P0310-0000	PARALLEL SOCKET , POWER SUPPLY	1	
F05-26	35614-Y2P0210-0000	PARALLEL SOCKET , POWER SUPPLY	1	
F05-27	31234-Y020110-0000	PROTECTOR, OVERCURRENT	1	
F05-28	35619-Y450110-0000	SOCKET SUBASSEMBLY, D.C	1	
F05-29	35619-Y9T0110-0000	SOCKET SUBASSEMBLY, POWER SUPPLY	1	
F05-30	35614-Y020510-0000	SOCKET SUBASSEMBLY, POWER SUPPLY	1	
F05-31	35629-YB00110-0000	TERMINAL SUBASSEMBLY, GROUNDING	1	

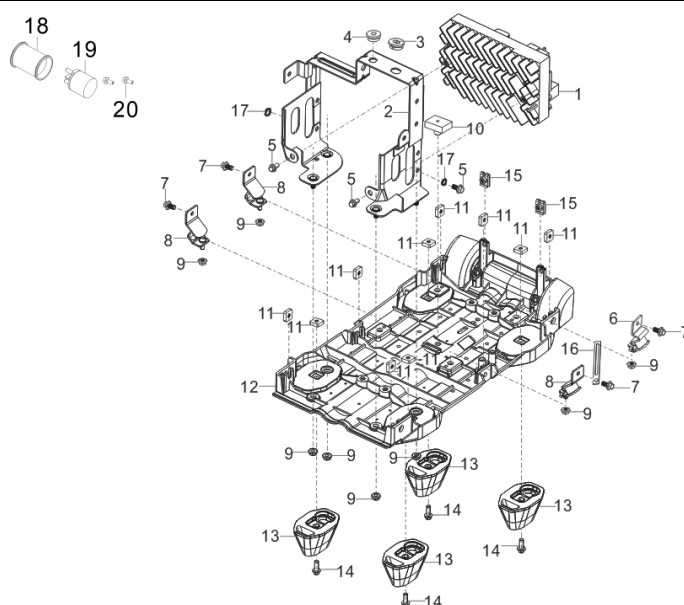
FIG.12 ROTOR/STATOR (F06)

REF.NO.	PART NO	DESCRIPTION	Q'TY	
F06-1	90001-0630-01	BOLT	5	
F06-2	30024-Y2V0210-0000	SHROUD, MOTOR	1	
F06-3	30120-YC40110-0001	STATOR SUBASSEMBLY, MAGNETO	1	
F06-4	30110-Y2V0130-0002	CASE SUBASSEMBLY, MAGNETO ROTOR	1	
F06-5	19352-Y2V0110-Q2A0	IMPELLER	1	
F06-6	90001-0610-01	BOLT	2	
F06-7	90502-0814-00	PIN	2	
F06-8	90001-0535-01	BOLT	2	
F06-9	90306-1200-31	NUT	1	

FIG.13 CASING, BODY (F31)

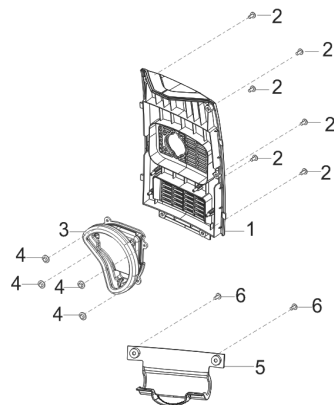
REF.NO.	PART NO	DESCRIPTION	Q'TY	
F31-1	80096HYB00210-SV00	COVER BOARD, RIGHT	1	
F31-2	80095HYB00110-Q200	SHELL, RIGHT	1	
F31-3	80091HYB00110-Q200	SHELL, LEFT	1	
F31-4	80092HYB00210-SV00	COVER BOARD, LEFT	1	
F31-5	82036HYB00110-SV00	COVER, LEFT SIDE	1	
F31-6	82061HYB00110-SV00	COVER, RIGHT SIDE	1	
F31-7	90208-Y9T0120-0000	BOLT	2	
F31-8	24329-Y9T0120-Q200	LEVER	3	
F31-9	90341-YA50110-0000	NUT	2	
F31-10	90208-YB00110-0000	BOLT	4	
F31-11	90208-YB00210-0000	BOLT	4	
F31-12	80102HYB00110-Q200	REPAIR DOOR, SPARK PLUG	1	
F31-13	16601-Y2V0210-0000	SLEEVE, FUEL TANK RUBBER	8	
F31-14	50033-Y2V0110-0000	CUSHION, ENGINE UPPER SUSPENSION RUBBER	1	
F31-15	54101-YB00210-Q200	SLEEVE, HANDLE RUBBER	1	
F31-16	54101-YB00310-Q200	SLEEVE, HANDLE RUBBER	1	
F31-17	37205-Y2V0310-0000	OPENING, OIL LEVERLER VIEW	1	
F31-18	30431-YB00110-0000	JACKET, RUBBER	1	
F31-20	80094-YB00210-Q200	COVER BOARD, FRONT	1	
F31-21	16641-YB00110-0000	SLEEVE, FILLING OIL HOLE RUBBER	1	
F31-22	90208-YB00210-0000	BOLT	2	
F31-23	90001-0612-01	BOLT	2	
F31-24	90001-0616-01	BOLT	2	
F31-25	90208-YB00410-0000	BOLT	2	
F31-26	28004-YB00110-Q200	GUIDE, STARTING ROPE	1	
F31-27	28211-YB00120-0000	SLEEVE, CABLE HANDLE OUTER	1	
F31-28	28212-YB00120-Q200	CORE, CABLE HANDLE	1	
F31-29	90104-0512-53	BOLT	1	
F31-30	17199-Y2V0110-0000	NUT	10	
F31-31	80105-YB00110-Q200	KNOB, SPARK PLUG REPAIR DOOR	1	
F31-32	37073-Y2V0110-0000	CLIP, SPRING	1	
F31-33	31180-YCN0110-0000		1	

FIG.14 BASE PLATE, FRAME (F32)



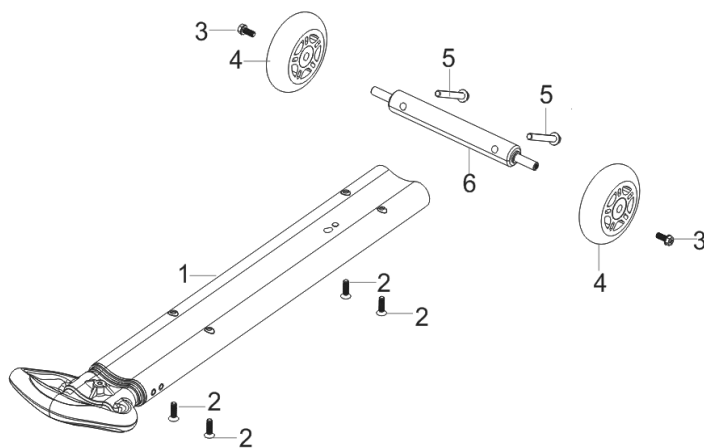
REF.NO.	PART NO	DESCRIPTION	Q'TY	
F32-1	30043-YC40810-0000	INVERTOR	1	
F32-2	30081-YCN0110-H700	ASSEMBLING FRAME, INVERTER	1	
F32-3	16601-Y2V0210-0000	SLEEVE, FUEL TANK RUBBER	1	
F32-4	16601-Y2V0110-0000	SLEEVE, FUEL TANK RUBBER	1	
F32-5	90001-0612-01	BOLT	3	
F32-6	51005HYB00110-0000	CUSHION, ENGINE FRAME	1	
F32-7	90001-0614-01	BOLT	4	
F32-8	51005-Y2V0110-0000	CUSHION, ENGINE FRAME	3	
F32-9	90305-0600-31	NUT	8	
F32-10	50035-YB00110-0000	BRACKET, CUSHION RUBBER	1	
F32-11	90326-Y2V0110-0000		10	
F32-12	51143HYB00110-Q200	PLATE, BOTTOM	1	
F32-13	51014HYB00210-0000	SEAT, ENGINE FRAME SHOCK ABSORPTION	4	
F32-14	90001-0616-01	BOLT	4	
F32-15	17199-Y2V0110-0000	NUT	2	
F32-16	90684-Z030120-0000	CLIP	1	
F32-17	90415-0600-Z1	WASHER, SERRATED LOCK EXTERNAL TEETH	2	
F32-18	30431-YCN0110-0000	JACKET, RUBBER	1	
F32-19	30500-Z160110-0000	RELAY, STARTING	1	
F32-20	90255-0512-53	BOLT	2	

FIG.15 MUFFLER COVER (F33)



REF.NO.	PART NO	DESCRIPTION	Q'TY	
F33-1	18002HYB00110-Q200	COVER, MUFFLER SIDE	1	
F33-2	90208-YB00410-0000	BOLT	6	
F33-3	53202-YB00110-0000	CUSHION, JOINT RUBBER	1	
F33-4	37073-Y2V0110-0000	CLIP, SPRING	4	
F33-5	82007-YB00210-Q200	COVER, DECORATED	1	
F33-6	90208-YB00410-0000	BOLT	2	

FIG.19 TUBE ASSY, HANDLE/WHEEL ASSY, FRONT (F64)



REF.NO.	PART NO	DESCRIPTION	Q'TY	
F64-1	54110-YB00110-0000	HANDLE TUBE ASSY	1	
F64-2	90104-0516-51	BOLT	4	
F64-3	90134-YB00110-0000		2	
F64-4	44110-YB00110-0000	WHEEL, FRONT	2	
F64-5	90001-0645-01	BOLT	2	
F64-6	44020-YB00110-0300	SHAFT, FRONT WHEEL	1	