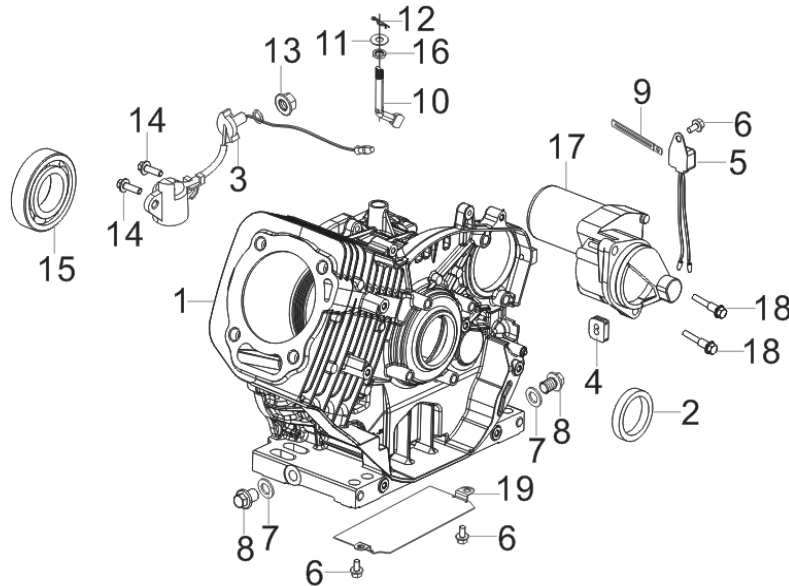


123 G11000-RELT MAX (Old Style)

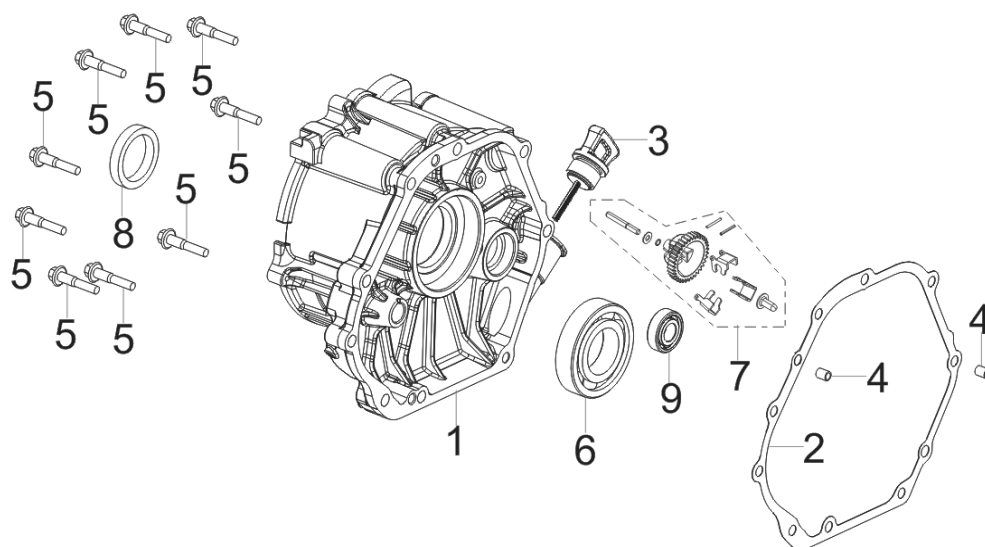
Control Panel On side of Unit - Pre 2020

FIG.1 CRANKCASE. / GEAR ASSY, GOVERNOR. (E01)



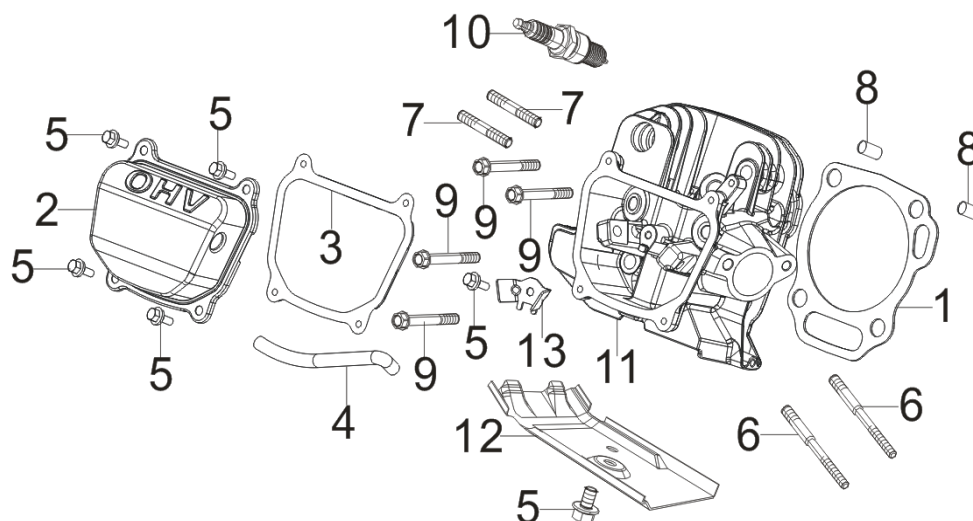
REF.NO.	PART NO	DESCRIPTION	Q'TY
E01-1	11310-Z0D0110-0BA0	CRANKCASE SUBASSEMBLY.	1
E01-2	90682-Z0J0110-0000	SEAL, OIL	1
E01-3	37060-Z080120-0000	SENSOR, ENGINE OIL	1
E01-4	28101-Z080110-0000	PLUG, RUBBER	1
E01-5	37050-Z010210-0000	PROTECTOR, OIL	1
E01-6	90001-0610-01	BOLT	3
E01-7	90412-Z080110-0000	FLAT WASHER	2
E01-8	11007-Z080110-0000	BOLT, DRAIN PLUG	2
E01-9	90684-Z030120-0000	WIRE CLIP	1
E01-10	16061-Z0D0110-00A0	ARM, GOVERNOR	1
E01-11	90412-Z080210-0000	FLAT WASHER	1
E01-12	90501-Z010110-0000	COTTER PIN	1
E01-13	90305-Z010210-01	HEXAGON NUT WITH FLANGE	1
E01-14	90001-0616-01	BOLT	2
E01-15	90548-0202-CL	DEEP GROOVE BALL BEARING	1
E01-16	90682-Z100210-0000	SEAL, OIL	1
E01-17	09100-Z170210-0001	MOTOR, STARTING	1
E01-18	90001-0835-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	2
E01-19	19306-Z0D0110-0000	DEFLECTOR, CRANKCASE AIR	1

FIG.2 COVER SUBASSEMBLY, CRANKCASE (E02)



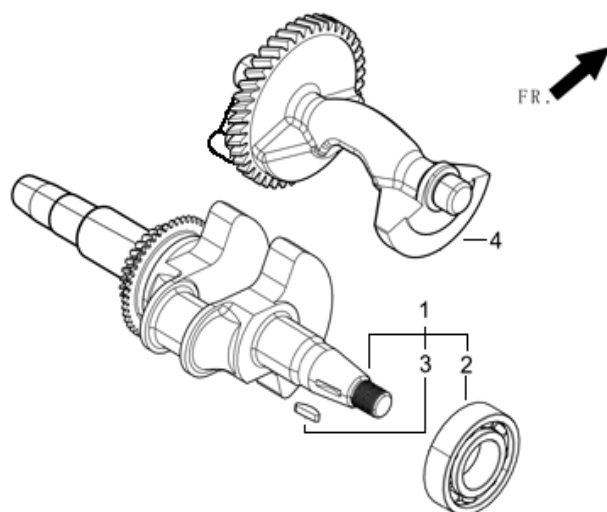
REF.NO.	PART NO	DESCRIPTION	Q'TY
E02-1	11411-Z0D0110-0BA0	COVER, CRANKCASE	1
E02-2	11001-Z0D0110-0000	GASKET, CRANKCASE	1
E02-3	15010-Z080330-Q500	DIPSTICK SUBASSEMBLY, OIL	1
E02-4	90502-0812-00	POSITION PIN	2
E02-5	90007-0840-A1	BOLT	9
E02-6	90547-0208-CL0E	DEEP GROOVE BALL BEARING	1
E02-7	16400-Z100110-00A0	GEAR ASSY, GOVERNOR	1
E02-8	90682-Z0J0110-0000	SEAL, OIL	1
E02-9	90548-0202-CL	DEEP GROOVE BALL BEARING	1

FIG.3 HEAD SUBASSEMBLY, CYLINDER / PLUG,SPARK (E03)



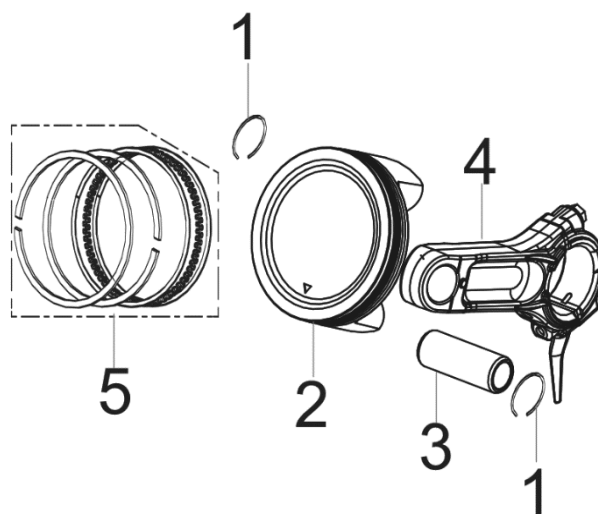
REF.NO.	PART NO	DESCRIPTION	Q'TY
E03-1	12131-Z0D0110-0000	GASKET, CYLINDER HEAD	1
E03-2	12410-Z0J0210-H399	COVER SUBASSEMBLY, CYLINDER HEAD	1
E03-3	12004-Z0J0510-0000	CYLINDER HEAD COVER GASKET	1
E03-4	17004-Z0D0110-00A0	TUBE, BREATHER	1
E03-5	90001-0612-01	BOLT	6
E03-6	90204-Z100410-0000	STUD BOLT	2
E03-7	90203-Z010110-0000	STUD BOLT	2
E03-8	90502-1220-00	POSITION PIN - TYPE A	2
E03-9	12003-Z0N0110-0000	CYLINDER HEAD BOLT	4
E03-10	30010-Z010110-00A0	PLUG, SPARK	1
E03-11	12140-Z0D0110-0B09	HEAD SUBASSEMBLY, CYLINDER	1
E03-12	19304-Z100210-0000	SHROUD, CYLINDER BODY	1
E03-13	12419-Z950210-00A0	CYLINDER HEAD COVER PIN LIMIT PLATE	1

FIG.4 ROD,CRANKSHAFT CONNETING (E04)

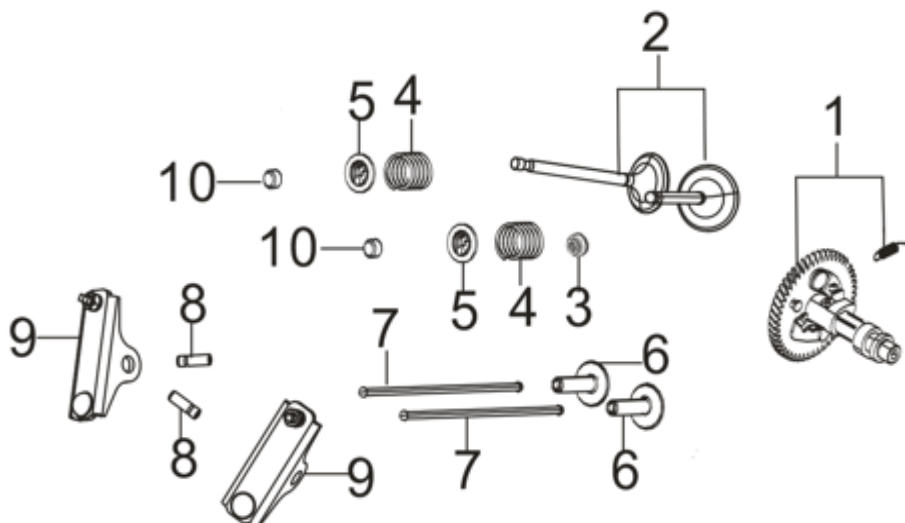


REF.NO.	PART NO	DESCRIPTION	Q'TY
E04-1	13300-Z0D0110-CLTM	CRANKSHAFT ASSY.	1
E04-4	13401-Z0D0110-00A0	BALANCING SHAFT	1

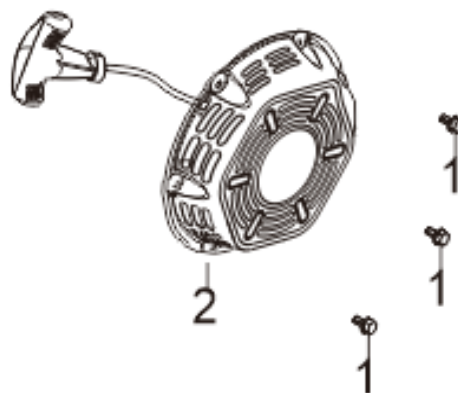
FIG.5 RING SET,OIL / ROD,CRANKSHAFT CONNETING (E05)



REF.NO.	PART NO	DESCRIPTION	Q'TY
E05-1	13122-Z100110-00A0	CLIP, PISTON PIN	2
E05-2	13111-Z0D0110-00A9	PISTON	1
E05-3	13121-Z0D0110-00A0	PIN, PISTON	1
E05-4	13010-Z0D0110-0000	ROD, CONNECTING	1
E05-5	13200-Z0D0110-00A9	RING ASSY, PISTON	1

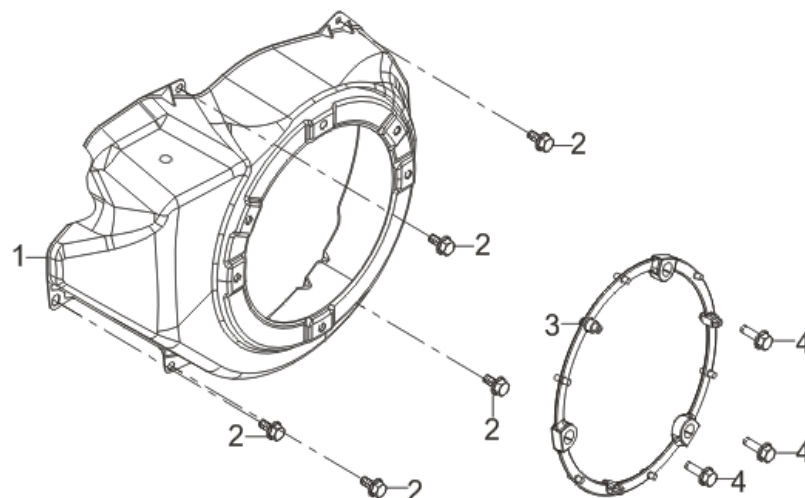
FIG.6 TRAIN,VALVE / CAMSHAFT SUBASSEMBLY (E06)

REF.NO.	PART NO	DESCRIPTION	Q'TY
E06-1	14200-Z0D0110-00A9	CAMSHAFT ASSY.	1
E06-2	12110-Z0D0110-0009	VALVES SET	1
E06-3	12101-Z020110-00A0	GUIDE, SEAL	1
E06-4	12103-Z990110-00A0	SPRING, VALVE	2
E06-5	12107-Z010110-00A0	SEAT, VALVE SPRING	2
E06-6	14081-Z080110-00A0	TAPPET, VALVE	2
E06-7	14070-Z0D0110-00A0	LIFTER SUBASSEMBLY, VALVE	2
E06-8	14318-Z990110-0000		2
E06-9	14310-Z0D0110-00A0	ROCKER, VALVE	2
E06-10	12104-Z010110-00A0	ROTATOR, VALVE	2

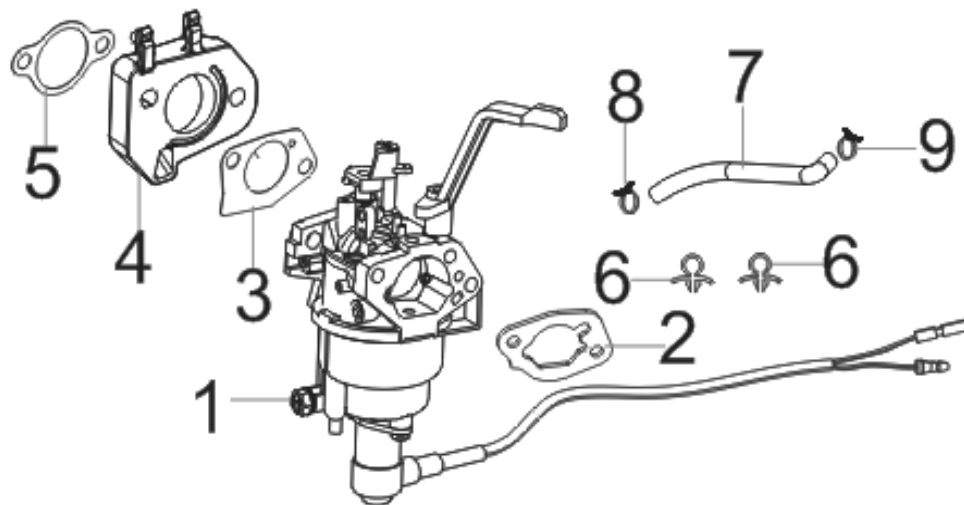
FIG.7 STARTER,RECOIL (E07)

REF.NO.	PART NO	DESCRIPTION	Q'TY
E07-1	28200-Z310110-H300	STARTER ASSY, RECOIL	1
E07-2	90001-0612-01	BOLT	3

FIG.8 SHROUD / SHIELD,LOWER (E08)

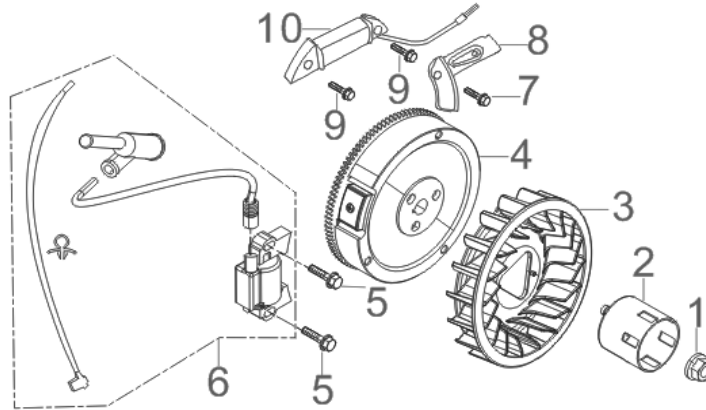


REF.NO. 序号	PART NO 物料代码	DESCRIPTION 英文名	Q'TY数量 R8500D
E08-1	28110-Z710210-GJ00	SHROUD	1
E08-2	90001-0612-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	5
E08-3	28261-Z980110-0000	RECOIL STARTER REEL COVER RETAINER	1
E08-4	90001-0620-03	BOLT	3

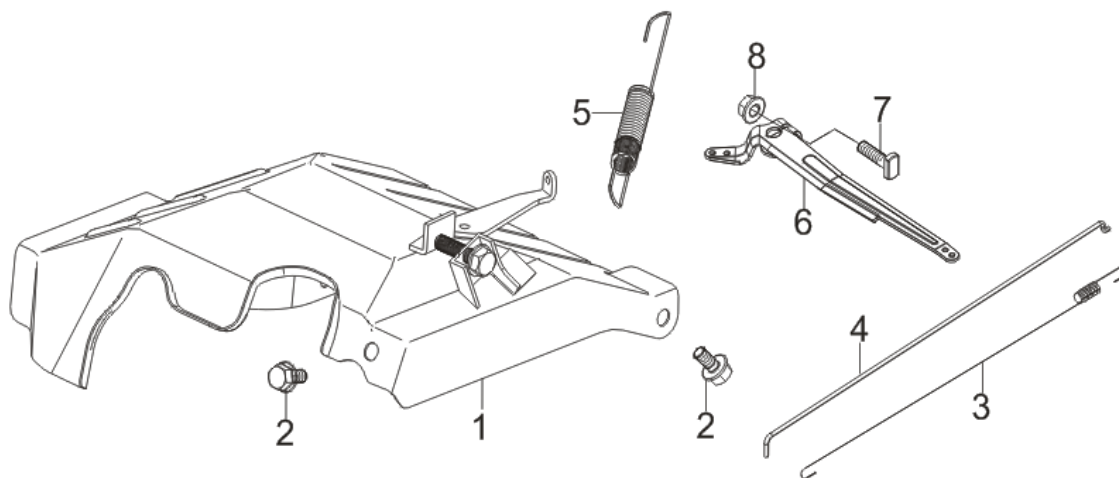
FIG.9 CARBURETOR ASSY. (E09)

REF.NO.	PART NO	DESCRIPTION	Q'TY
E09-1	16100-Z0D0110-0009	CARBURETOR ASSY.	1
E09-2	17001-Z0D0110-0000	AIR CLEANER SEAL GASKET	1
E09-3	16001-Z100110-0000	CARBURETOR SEAL GASKET	1
E09-4	16003-Z0D0110-00A0	PLATE, CARBURETOR INSULATOR	1
E09-5	17002-Z0D0110-0000	GASKET, INLET	1
E09-6	90684-Z030210-0000	WIRE CLIP	2
E09-7	90686-Z080610-0000	TUBE, FUEL	1
E09-8	90685-D075-0EA0	PIPE CLAMP	1
E09-9	90740-Z010210-0000	COLLAR	1

FIG.10 FLYWHEEL / IMPELLER / STARTER PULLEY / IGNITION COIL (E10)

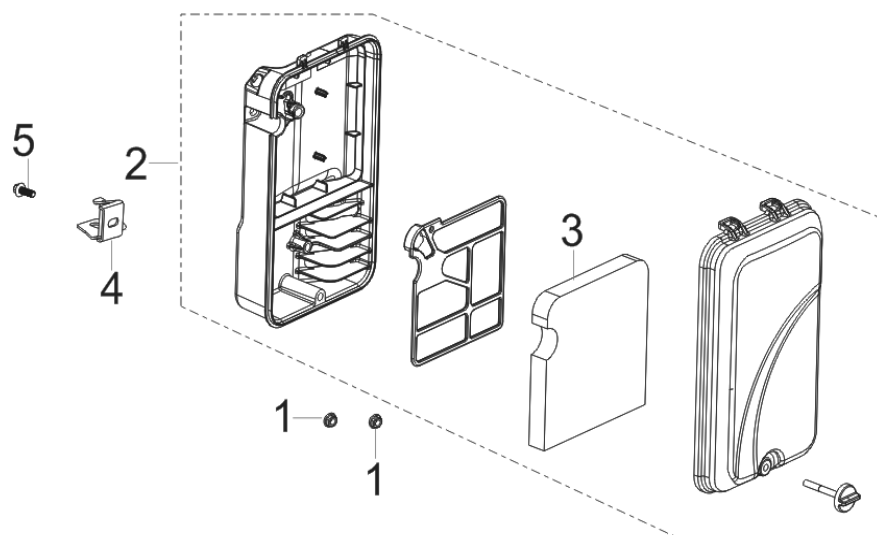


REF.NO.	PART NO	DESCRIPTION	Q'TY
E10-1	13501-Z080110-0000	NUT, FLYWHEEL	1
E10-2	28002-Z0D0110-0000	PULLEY,STARTER	1
E10-3	19352-Z100210-0000	IMPELLER	1
E10-4	13510-Z0D0110-00A0	FLYWHEEL SUBASSEMBLY	1
E10-5	90001-0628-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERIES	2
E10-6	30400-Z190210-0000	COIL, IGNITION	1
E10-7	90001-0610-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERIES	1
E10-8	30001-Z170110-0000	CLAMP, CHARGE COIL	1
E10-9	90001-0632-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERIES	2
E10-10	30140-Z160230-0000	COIL SUBASSEMBLY, CHARGE	1

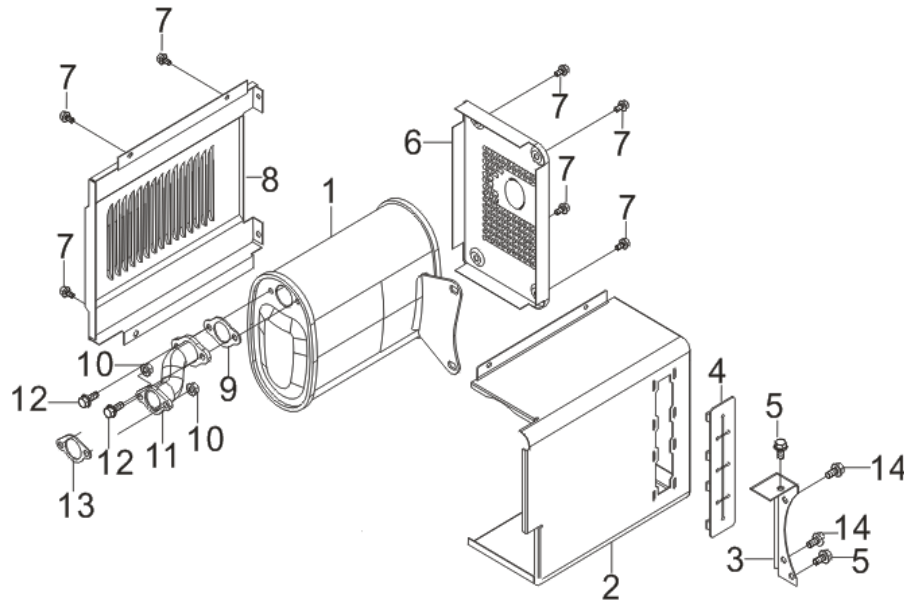
FIG.11 CONTROL ASSY, THROTTLE (E11)

REF.NO.	PART NO	DESCRIPTION	Q'TY
E11-1	16520-Z0D0110-0000	CONTROL ASSY, THROTTLE	1
E11-2	90001-0612-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	2
E11-3	16012-Z080110-00A0	SPRING, THROTTLE VALVE RETURNING	1
E11-4	16062-Z100110-00A0	ROD, GOVERNEOR	1
E11-5	16063-Z0D0110-0000	SPRING, GOVERNOR	1
E11-6	16070-Z100120-0000	GOVERNOR BRACKET SUBASSEMBLY	1
E11-7	16072-Z010110-0000	BOLT, GOVERNOR SUPPORT	1
E11-8	90305-0600-31A0	HEXAGON NUT WITH FLANGE	1

FIG.12 CLEANER, AIR (F01)

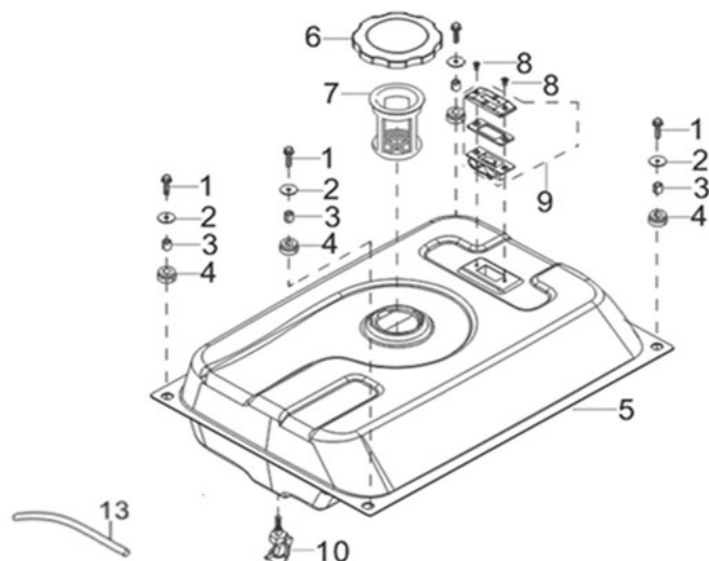


REF.NO.	PART NO	DESCRIPTION	Q'TY
F01-1	90305-0600-31A0	HEXAGON NUT WITH FLANGE	2
F01-2	17100-Z0D0110-0009	AIR CLEANER	1
F01-3	17151-Z0D0110-0000	ELEMENT, AIR CLEANER	1
F01-4	17003-YC20110-0000	SUPPORT, ATR CLEANER	1
F01-5	90001-0612-01	BOLT	1

FIG.14 MUFFLER ASSY. (F02)

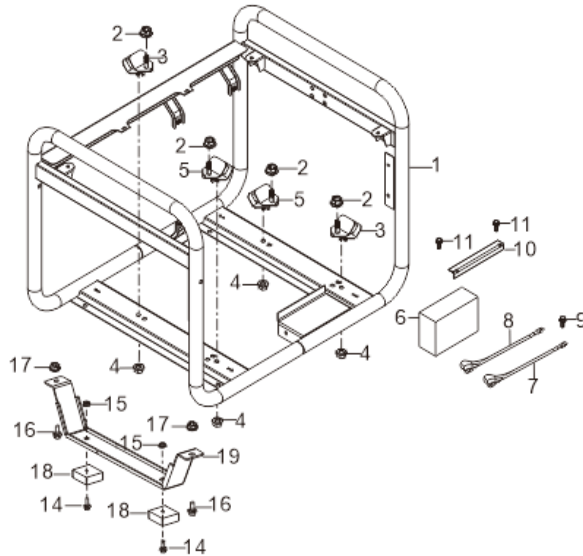
REF.NO.	PART NO	DESCRIPTION	Q'TY
F02-1	18100-YC20110-0000	MUFFLER ASSY.	1
F02-2	18003HY120110-H3A0	COVER, MUFFLER INNER	1
F02-3	18030-Y730110-0000	BRACKET,MUFFLER	1
F02-4	18005-Y030120-0000	CUSHION, MUFFLER INSULATOR RUBBER	1
F02-5	90001-0816-01A0	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	2
F02-6	18002-Y030110-H300	COVER, MUFFLER SIDE	1
F02-7	90007-0616-A3	BOLT	7
F02-8	18130-Y030110-H300	MUFFLER OUTER COVER	1
F02-9	18101-Z0D0110-0000	GASKET, MUFFLER	1
F02-10	90303-0800-31	TYPE 1 HEXAGON NUT	2
F02-11	18150-Z0D0110-0000	PIPE, EXHAUST	1
F02-12	90001-0835-01	BOLT	2
F02-13	18101-Z0D0110-0000	GASKET, MUFFLER	1
F02-14	90001-0816-03	BOLT	2

FIG.15 TANK ASSY, FUEL (F03)



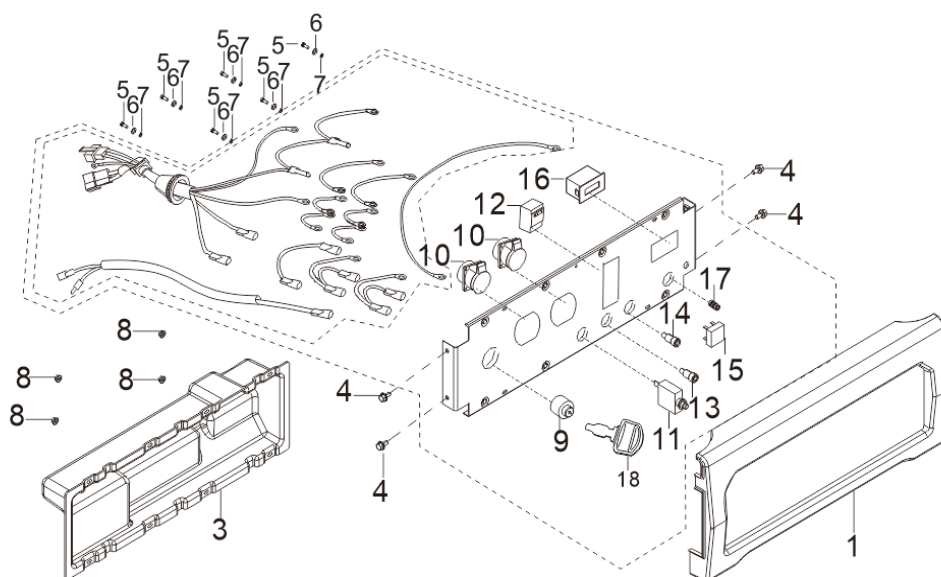
REF.NO.	PART NO	DESCRIPTION	Q'TY
F03-1	90007-0625-A3	HEXAGON SOCKET FLANGE FACE BOLT - BIG SERIES	4
F03-2	90408-Y020110-0000	FLAT WASHER - GRADE A	4
F03-3	90683-Y020110-0000	BUSH	4
F03-4	16601-Y020120-0000	SLEEVE, FUEL TANK RUBBER	4
F03-5	16620-Y030420-GJ08	FUEL TANK	1
F03-6	16730-Y020130-H7A0	COVER, FUEL TANK	1
F03-7	16652-Y020120-0000	STRAINER, FUEL	1
F03-8	90104-0512-53	CROSS RECESSED COUNTERSUNK HEAD SCREW (GRADE A)	2
F03-9	37200-Y020210-H300	LEVELER ASSY, OIL	1
F03-10	16750-Y020210-0000	COCK ASSY, FUEL	1
F03-13	30431-Y030110-0000	JACKET, RUBBER	1

FIG.16 FRAME, ENGINE (F04)

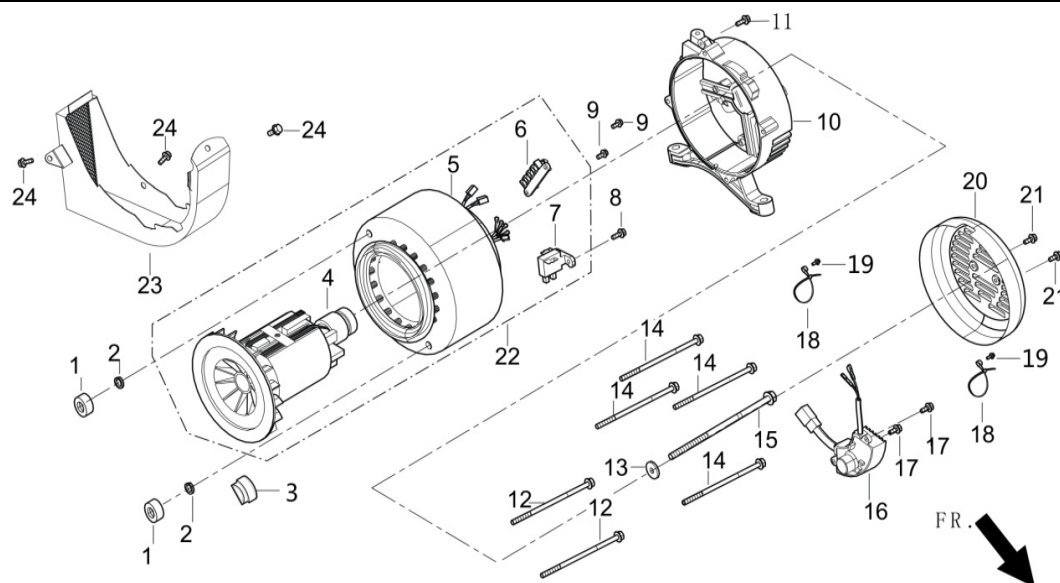


REF.NO.	PART NO	DESCRIPTION	Q'TY
F61-1	51100-YC20210-H700	FRAME ASSY, ENGINE	1
F61-2	90306-1000-31	HEXAGON NUT WITH FLANGE	4
F61-3	51012HY030120-0000	CUSHION, ENGINE FRAME REAR	2
F61-4	90305-0800-31	HEXAGON NUT WITH FLANGE	4
F61-5	51005HY030120-0000	CUSHION, ENGINE FRAME	2
F61-6	31110-Y030610-00A0	BATTERY	1
F61-7	31114HY130310-0000	WIRE, CATHODE	1
F61-8	31112HY130310-0000	WIRE, ANODE	1
F61-9	90007-0612-A3	HEXAGON SOCKET FLANGE FACE BOLT - BIG SERIES	1
F61-10	31142-YA60110-H7A0	CLAMP, BATTERY	1
F61-11	90001-0825-03	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERIES	2
F61-14	90001-0620-03	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERIES	2
F61-15	90327-0600-33	HEXAGON NUT WITH FLANGE	2
F61-16	90001-0816-03	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERIES	4
F61-17	90305-0800-33	HEXAGON NUT WITH FLANGE	6
F61-18	51014HY940110-0000	SEAT, ENGINE FRAME SHOCK ABSORPTION	2
F61-19	51016-Y9X0110-H7A0	SUPPORT, ENGINE FRAME SHOCK ABSORPTION	1

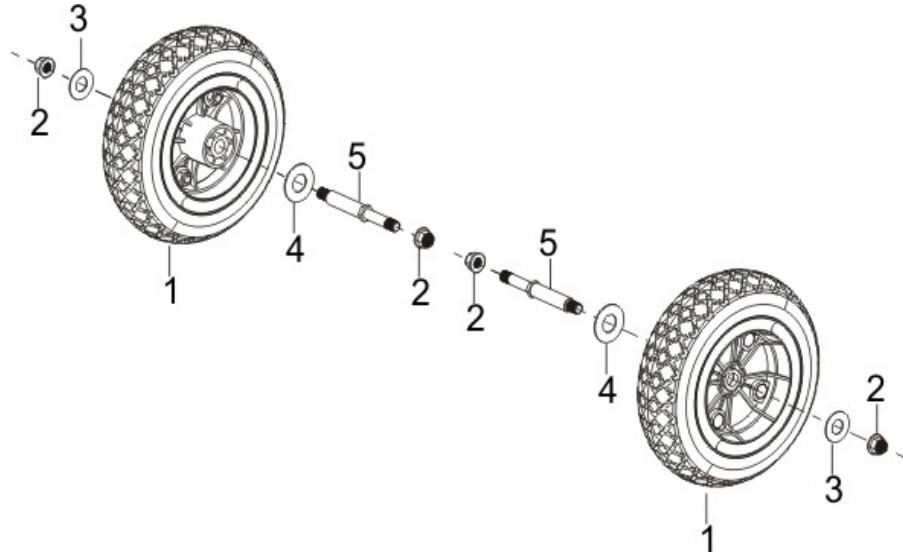
FIG.17 PANEL SUBASSEMBLY, CONTROL (F05)



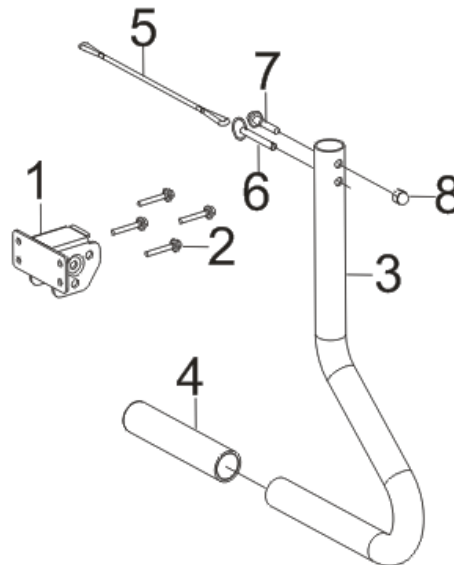
REF.NO.	PART NO	DESCRIPTION	Q'TY
F05-1	35680-Y030120-Q200	SEAT, PANEL	1
F05-2	35610-YCK0410-H300	PANEL SUBASSEMBLY, CONTROL	1
F05-3	35601-Y030120-Q200	CASE, PANEL REAR	1
F05-4	90007-0612-A3	BOLT	4
F05-5	90106-0410-51	CROSS-RECESSED SMALL PAN HEAD SCREW	6
F05-6	90403-0400-01	STANDARD SPRING WASHER	6
F05-7	90408-0400-E1	FLAT WASHER - GRADE A	6
F05-8	90305-0400-71	HEXAGON NUT WITH FLANGE	4
F05-9	35160-Y030710-0000	SWITCH SUBASSEMBLY	1
F05-10	35614-Y560110-0000	SOCKET SUBASSEMBLY, POWER SUPPLY	1
F05-11	31234-Y020110-0000	PROTECTOR, OVERCURRENT	1
F05-12	35648-Y050210-0000	AIR SWITCH	1
F05-13	35633-Y020110-0000	POSITIVE BINDING POST	1
F05-14	35634-Y020110-0000	NEGATIVE BINDING POST	1
F05-15	35621-Y020110-0000	BRIDGE, RECTIFICATION	1
F05-16	35632-Y9X0110-0000	TIMER	1
F05-17	35629-Y090110-0000	TERMINAL SUBASSEMBLY, GROUNDING	1
F05-18	35552-Y030110-0000	KEY, STOP ENGINE SWITCH	1

FIG.18 ROTOR/STATOR (F06)

REF.NO.	PART NO	DESCRIPTION	Q'TY
F06-1	31317-Y030110-0000	NUT, STATOR	2
F06-2	90403-0500-03	STANDARD SPRING WASHER	2
F06-3	30023-YC20110-0000	STOPPER, MOTOR RIGHT COVER	1
F06-6	31303HY020110-0000	BLOCK, TERMINAL	1
F06-7	31320-Y030120-0000	BRUSH SUBASSEMBLY, CARBON	1
F06-8	90001-0516-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	1
F06-9	90001-0516-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	2
F06-10	30021-Y030310-00A0	MOTOR SUPPORT	1
F06-11	90001-0512-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	1
F06-12	31316-Y950110-0000	STATOR BOLT	2
F06-13	90408-Y030110-0000	FLAT WASHER - GRADE A	1
F06-14	30048-Y950110-0000	STATOR BOLT	4
F06-15	30049-Y950110-0000	BOLT, ROTOR	1
F06-16	30060-YBC0110-0000	REGULATOR, VOLTAGE	1
F06-17	90001-0516-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	2
F06-18	90727-Y020110-00A0	BAND	2
F06-19	90001-0516-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	2
F06-20	30022-Y030110-GJ00	MOTOR TAIL COVER	1
F06-21	90001-0512-03	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	2
F06-22	31300-YCK0210-0000	MOTOR ASSY.	1
F06-23	30024-Y030110-0000	SHROUD, MOTOR	1
F06-24	90001-0510-01	HEXAGON SOCKET FLANGE FACE BOLT - SMALL SERI	3

FIG.19 WHEEL ASSY,FRONT (F07)

REF.NO.	PART NO	DESCRIPTION	Q'TY
F07-1	44110-Y020220-0000	WHEEL, FRONT	2
F07-2	90303-1200-33	TYPE 1 HEXAGON NUT	4
F07-3	90408-Y110210-0000	FLAT WASHER - GRADE A	2
F07-4	90408-Y990310-0000	FLAT WASHER - GRADE A	2
F07-5	44020-Y0K0110-0600	SHAFT, FRONT WHEEL	2

FIG.20: HANDLE ASSY (F08)

REF.NO.	PART NO	DESCRIPTION	Q'TY
F08-1	54113HY0K0110-H700	SEAT, HANDLE TUBE CONNECTING	1
F08-2	90007-0632-A3	BOLT	4
F08-3	54111-Y0K0110-H700	HANDLE TUBE ASSY	2
F08-4	54101-Y0K0110-0000	SLEEVE, HANDLE RUBBER	2
F08-5	90793-Y910110-0000	Sling	1
F08-6	90504-Y910110-0000	PIN SHAFT	1
F08-7	90001-0845-03	BOLT	1
F08-8	90314-Y730110-0000	NUT	1